



Replacement spare parts for  
**KIKUSUI**  
tablet compression equipment

**INTERNATIONAL INVENTORY MANAGEMENT**

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revised 7/10



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# **Kikusui Spare Parts Catalog**

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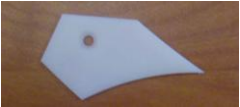

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# International Inventory Management

## Kikusui Spare Parts Listing Scrapers/Plates

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H








Picture	OEM#	IIM#	Description	Model
	AF-50 OAF-03	11297	Exit plate	H
	JC-26	11307	Scraper, Amber color	G
	AF-76	11306 26472 26458 26625	Scraper, exit, tan Scraper, exit, amber Scraper, exit, white Scraper, exit, bronze	G
	AF-43	11303	Scraper	G
	AF-44	11304	Scraper	G
	AF-59	11308	Scraper	G

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# International Inventory Management

## Kikusui Spare Parts Listing Scrapers/Plates

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
	AF-59-V1	11922	Scraper	G
	AF-73	3351	Bar, For bottom of Feedframe (3 x 3.35 x 330mm, standard)	G
	AF-74	11298	Small Bar (4 x 5.4 x 29.1mm, standard)	G
	AF-74SK	11899	Small Bar (4 x 5.35 x 28mm, special)	G
	AF-74-V1	11300	Small Bar (5 x 5.45 x 29.9mm, special)	G
	AF-74-V2	11299	Small Bar (5.1 x 6.5 x 29.75mm, special)	G
	AF-75	11301	Entrance Plate	G








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# International Inventory Management

## Kikusui Spare Parts Listing

### Scrapers/Plates

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H








Picture	OEM#	IIM#	Description	Model
	J-23	15172	Scraper	G
	J-62	11896	Bar (4mm x 5.5mm x 600mm)	G
	J-79	11897	Bar (4mm x 6mm x 600mm)	G
	JC-49	13160	Scraper	G
	JC-53	14118	Scraper	G
	JC-20	3320	Scraper, White	G
	JC-20-V1	26634	Scraper, Amber Color	
	JC-55	11305	Scraper, Tan	G

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## Kikusui Spare Parts Listing Scrapers/Plates

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H






Picture	OEM#	IIM#	Description	Model
	J-8	12980	Damper, plate	G
	JC-9	12979	Scraper	G
	JC-92	11898	Scraper	G
	AF-111	11501	Plate	L
	AF-113 AF-137010	12997	Bar (3 x 3.35 x 360mm, For bottom of Feed frame)	L,H
	AF-113-V2	25408	Bar (3.22 x 3.5 x 362.5mm, Special for some NON-OEM Feed frames)	L
	J-62-V1	14992	Bar (4mm x 6mm x 455mm)	L

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# International Inventory Management

## Kikusui Spare Parts Listing Scrapers/Plates

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H






Picture	OEM#	IIM#	Description	Model
	AF-114	11894	Small Bar (4mm x 5.5mm x 24.9mm)	L
	AF-115	11890	Wear, Spacer (4mm x 5.5mm x 50mm)	L
	AF-25	11500	Scraper, Tan-OEM Equivalent	L
	AF-25-V3	25661	Amber Color	
	AF-25-V2	24937	Scraper, Tan	L
	AF-26	24892	Feed Frame Exit Scraper	L
	AF-26-V1	24643	Tan, OEM Equivalent	
	AF-26-V4	25673	Bronze - Longest Wear	
			Amber Color	

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## Kikusui Spare Parts Listing Scrapers/Plates

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H



Picture	OEM#	IIM#	Description	Model
	OAW-25-V2	24928	Scraper, Tan, OEM Equivalent	L
	OAW-25-V3	25674	Amber Color	
	JC-76-V4	25675	Scraper – Amber Color	L/L2
	JC-76	3321	Scraper – Tan, OEM Equivalent	
	OJC-71	26182	Scraper - Amber Color	L
		11893	Tan Color	
	OJC-72	26183	Scraper – Amber Color	L
		11892	Tan Color	
	JC-78	11895	Scraper, Tail Over Die	L

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## Kikusui Spare Parts Listing Scrapers/Plates

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
	OJC-37	25672	Scraper, Tail Over Die Amber Color	L
		25253	Scraper – Tan, OEM Equivalent	
	JC-27	12606	Scraper	G,H






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## Kikusui Spare Parts Listing

### Felts

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
	WW105030	25422	Felt, Upper Roller, Long	L
	WW105040	25421	Felt, Upper Roller, Short	L
	014R78	24933	Felt, Compression Roller, Long	G
	014R77	24932	Felt, Compression Roller, Short	G
	W-17	12607	Felt, Lube, D-size	L, H
	WW105010	24946	Felt, Lube, D-size	H
	W-25	12603	Felt, Lube, upper, B-size	L , L2




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## Kikusui Spare Parts Listing

### Felts

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
		25419	Felt, Lower, B-size	L
	WW105050 (Old – W-212)	25711	Felt, Outer	L
	W-26	25712	Felt	G
	W-4	15083	Felt, Oiler Pad	L
	W-13	15084	Felt, Oiler Pad	G






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## Kikusui Spare Parts Listing

### Seals

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
	D-15 or D-16	4143	Seal, wiper, B-size	L
	D-15-V1	13238	Seal, wiper, B-size double lip	L
	D-15-V2	24363	Seal, wiper, B-size double lip	L
	D-8-V1	11741	Seal, Wiper, D-size	G
	D-8 or D-17	7839	Seal, wiper, D-size	G






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## Kikusui Spare Parts Listing

### Cams

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
	G-17	25072	Cam, Ejection	G
	JC-29	6653	Knock off Finger	G
	G-20	25086	Cam, safety for Adjust Rail	G
	G3-1545	14993	Rail, Guide, Upper Punch (blue plastic)	G
	G3-855	12977	Rail, Guide, Left Front Upper (blue plastic)	G






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## Kikusui Spare Parts Listing

### Cams

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
	G5-1545	14994	Die set rail, Upper Punch (blue plastic)	G
	GG-102010	13431	Rail, Guide, Long (blue plastic)	L2
	GG-102030 OG-38	13432	Rail, Guide, Short (blue plastic)	L/12
	G-1	26671	Upper Guide Rail (with Die set Rail G-16)	L
	G-9	26672	Safety Cam, Lower Punch	L
	GG204010	26673	Safety Cam, Upward	L2

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## Kikusui Spare Parts Listing

### Cams

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
	OG-23	11480	Ejection Cam	L
	OG-23-UPGRADE	25616	Ejection Cam Assembly (includes base #25617 and insert #25615)	L2
		25615	Insert, Ejection Cam, Upgraded	L2
		25617	Base, Ejection Cam, Upgraded	L2
	OG-37 GG212090	11481	Pulldown Cam, 1-8mm	L L2



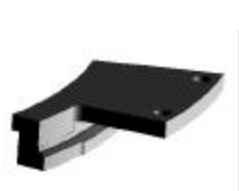
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## Kikusui Spare Parts Listing

### Cams

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
	OG-37	11481	Pulldown Cam, 1-8mm	L
	GG212090			L2
	G-9	11343	Rail, Die set	G
	G-2	11337	Rail, Guide, Right Front Upper	G
	G-29	6645	Rail, Transfer, Lower	G
	G3	6654	Rail, Guide, Left Front Upper	G
	G-32	6648	Pulldown With Creaking	G

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## Kikusui Spare Parts Listing

### Cams

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
	G34.5	9647	Cam "D"	G
	G-4	11338	Rail, Upper rear	G
	G-5	11339	Upper Raising Cam	G
	G-6	11340	Upper Lowering Cam	G
	G-7	11341	Upper Lowering Cam	G
	G-8	11342	Rail, Transfer, Upper	G
	JC-38	15914	Finger, Knock-off w/vacuum	G
	JC-53	11335	Ring, recirculation cam	G
	Q-5	6646	Rail, Guide, Lower punch	G
	G-10	11348	Upper Creaking Plate	G
	G-19	6652	Cam, Ejection	G







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## Kikusui Spare Parts Listing

### Feed Frames, Cover, Powder fill tube

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
	AF-1	3318	Feed Frame, Base	L
	AF102010	24956	Feed Frame, Base	L2
		25679	Feed Frame, Base (Stainless Steel Upgraded version of 24956)	L2
	AF-77	25468	Feed Frame, Base	G
	AF103030	24948	Cover, Feed frame	L
	AF-5	26814	IDF Drive Shaft	L
	AF105010			L2





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## Kikusui Spare Parts Listing

### Feed Frames, Cover, Powder fill tube

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
	AF-14	12976	Powder Seal, Teflon, for IDF Drive Shaft	L
	AF113010			L2
	AF-15	14937	Bushing for IDF Drive Shaft	L
	AF114010			L2
	D-37	6651	Die lock screw	G
				L
				L2
		26485	Powder Feeder Assembly	L



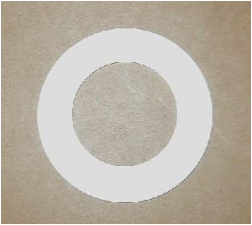

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# International Inventory Management

## Kikusui Spare Parts Listing

### Feed Frames, Cover, Powder fill tube

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
		25767	Motor for Powder Feeder	L
	FN-7	25629	Powder Feeder Paddle	L
	FN 113010	25440	Teflon wear washer. Fits between Powder feeder paddle and housing.	L L2
	FN12302A	15094	Tube, Powder fill	L L2





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# International Inventory Management

## Kikusui Spare Parts Listing

### Feed Frames, Cover, Powder fill tube

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
	020-FN-1-5	25787	O-ring for Powder fill tube IIM# 15094	L L2
	001-014-2/014	27451	Boss for Deduster, 2 Piece	L2
	R-1 RR101010	6650	Upper Compression Roller	L L2
	R-2 RR201010	6649	Lower Compression Roller	L L2






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# International Inventory Management

## Kikusui Spare Parts Listing

### Feed Frames, Cover, Powder fill tube

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
	JC310040	24983	Guard	L2
	JJ321010	24984	Guard, tail over die	L2
	JC119	22740	Cover, Knock-off Arm	G
	OJC-30	26756	Turret Cover Installation Plate	Libra 1
	OJC-31	26757	Turret Cover Left Installation Plate	
	OJC-101	26682	Cover, Acrylic, Front	Libra 1





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# International Inventory Management

## Kikusui Spare Parts Listing

### Feed Frames, Cover, Powder fill tube

Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
	OJC-15	26683	Cover, Acrylic, Right	Libra 1
	OJC-16	26684	Cover, Acrylic, Left	Libra 1
	JC201230	26171	Cover, Acrylic, Left-hand Front	L2
	JC201220	26170	Cover, Acrylic, Front	L2

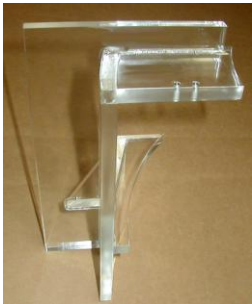


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### Feed Frames, Cover, Powder fill tube


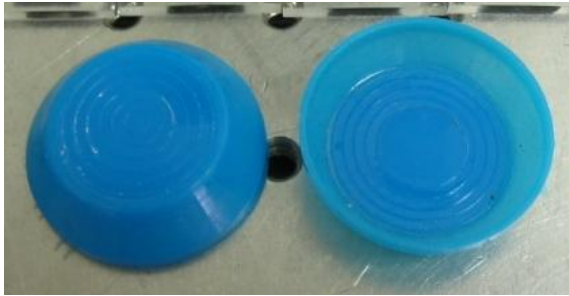
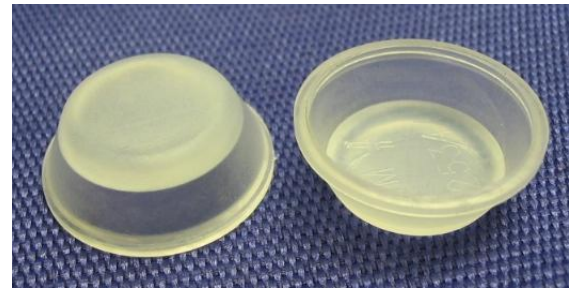
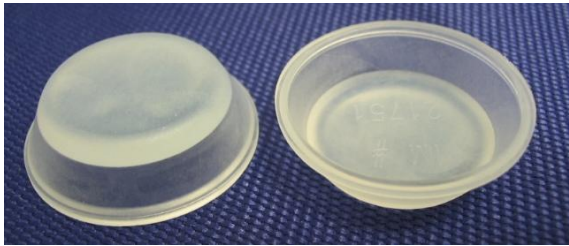
Model# Libra = L, Libra2 = L2, Gemini = G, Hercules = H

Picture	OEM#	IIM#	Description	Model
	JC201070	26167	Cover, Acrylic, Left-hand Rear	L2
	D-9	26274	Turret Seal Plate – 36 Station	Libra 1
	020-D-09	26164	Turret Seal Plate – 45 Station	Libra2
	020-D-01 020-D-01-45ST 025-D-01 025-D-01-45ST	26160 26163 26161 26162	36 Station Turret 45 Station Turret 36 Station Turret 45 Station Turret Turret Refurbishment also available!	Libra Libra Libra 2 Libra 2

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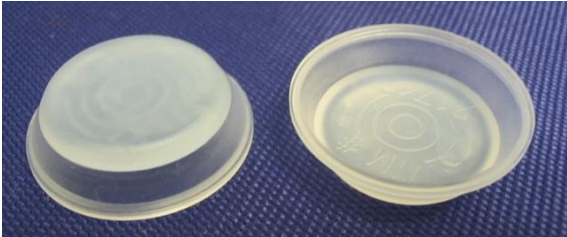
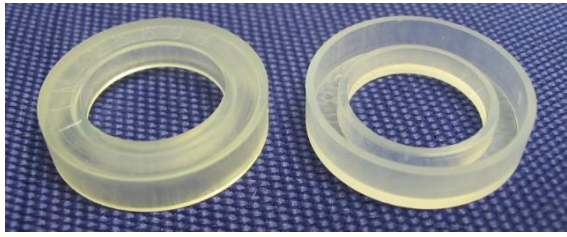
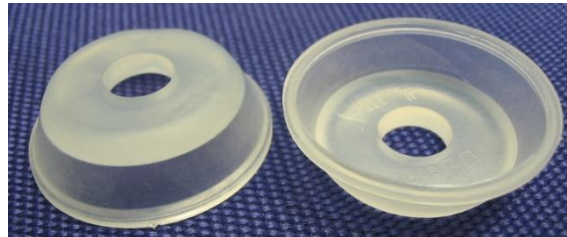
## Dust cups

Picture	IIM#	Description
	6087	BB2, 29mm, #1, food grade blue
	6088	D3, 35mm, #2, food grade blue
	25344	25mm, clear, blank, replaces Natoli #1
	21751	31mm, clear, replaces Natoli #2

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# Kikusui Spare Parts Listing

## Dust cups

Picture	IIM#	Description
	21747	35mm, clear, replaces Natoli #3
	25698	28mm, clear, 18mm hole, Euro style
	26301	31mm, clear, 0.3437" hole

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